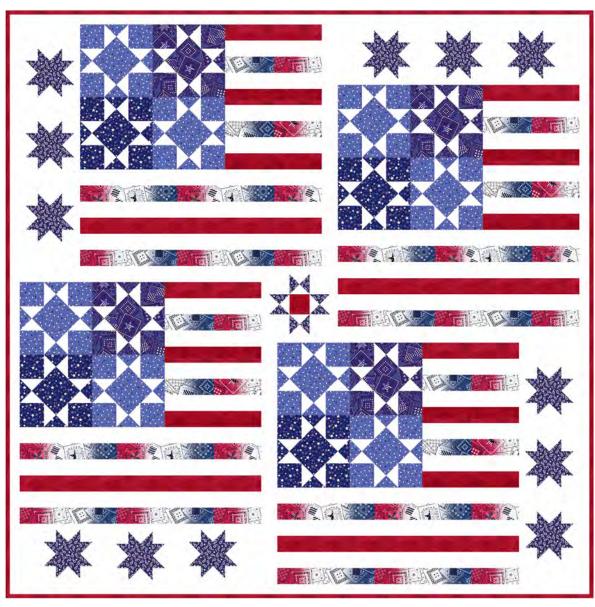
02.16.22 windhamfabrics.com



## Flags on Parade

designed by Natalie Crabtree featuring Americana by Whistler Studios and Palette by Marcia Derse SIZE:  $72" \times 72"$ 





THIS IS A DIGITAL REPRESENTATION OF THE QUILT TOP, FABRIC MAY VARY.

PLEASE NOTE: BEFORE MAKING YOUR PROJECT, CHECK FOR ANY PATTERN UPDATES AT WINDHAMFABRICS.COM FREE PROJECTS SECTION.





KEY	FABRIC	SKU	YD	CUTTING INSTRUCTIONS
A		WINDHAM SOLIDS 31835S-Linen White	3 ¾	(8) 1 ¾" x WOF strips. Piece (2) strips for length using a diagonal seam. Repeat to create (4) long strips. Subcut the following for Quilt Assembly:  (2) 1 ¾" x 70" Side Border strips.  (2) 1 ¾" x 72 ½" Top/Bottom Border strips.  (8) 1 ½" x WOF strips. Subcut the following for Quilt Assembly:  (2) 1 ½" x 39" strips.  (2) 1 ½" x 38" strips.  (2) 1 ½" x 31 ½" strips.  (2) 1 ½" x 30 ½" strips.  (18) 2 ½" x WOF strips. Subcut the following for Flag Block Assembly:  (12) 2 ½" x 30 ½" strips.  (4) 4 ¼" x WOF strips. Subcut (32) 4 ½" squares; cut each square twice diagonally to create (128) QST for Flag Star Assembly.  (1) 3 ¾" x WOF strip. Subcut the following for Center Star Assembly:  (2) 3 ¾" squares; cut each square twice diagonally to make (8) QST.  (4) 3" squares.  (7) 2" x WOF strips. Subcut the following for Side Star Block Assembly:  (48) 2" x 3 ½" rectangles.  (48) 2" squares.  (49) 3 ½" x WOF strips. Subcut (16) 3 ½" x 8" rectangles for Side Star Block Assembly.  (1) 6 ½" x WOF strips. Subcut (24) 6 ½" x 1 ¼" rectangles for Side Star Block Assembly.
В		AMERICANA 53051-1 Ombre	1	Cut at least (11) 2 ½" x WOF strips from yardage. Subcut the following for Flag Block Assembly. Extra yardage is available so that additional WOF strips may be cut to vary the placement of the ombre within each subcut strip, or make the ombre placement more consistent.  (8) 2 ½" x 30 ½" strips.  (8) 2 ½" x 12 ½" strips.
С		AMERICANA 53051-3 Navy	1/2	<ul> <li>(1) 4 ¾" x WOF strip. Subcut (8) 4 ¾" squares; cut each square twice diagonally to make (32) QST for Flag Star Assembly.</li> <li>(2) 3 ½" x WOF strips. Subcut (20) 3 ½" squares for Flag Star Assembly.</li> </ul>



D	AMERICANA 53053-3 Navy	5/8	<ul> <li>(1) 3 ¾" x WOF strip. Subcut (2) 3 ¾" squares; cut each square twice diagonally to make (8) QST for Center Star Assembly.</li> <li>(5) 2" x WOF strips. Subcut (96) 2" squares for Side Star Block Assembly.</li> <li>(1) 3 ½" x WOF strip. Subcut (12) 3 ½" squares for Side Star Block Assembly.</li> </ul>
E	AMERICANA 53053-5 Royal	3/4	<ul> <li>(2) 4 ¼" x WOF strips. Subcut (16) 4 ¼" squares; cut each square twice diagonally to make (64) QST for Flag Star Assembly.</li> <li>(4) 3 ½" x WOF strips. Subcut (40) 3 ½" squares for Flag Star Assembly.</li> </ul>
F	AMERICANA 53054-3 Navy	1/2	<ul> <li>(1) 4 ¼" x WOF strip. Subcut (8) 4 ¼" squares; cut each square twice diagonally to make (32) QST for Flag Star Assembly.</li> <li>(2) 3 ½" x WOF strips. Subcut (20) 3 ½" squares for Flag Star Assembly.</li> </ul>
G	PALETTE 37098-22 Cardinal INCLUDES BINDING	1 1/4	(1) 3" x WOF strip. Subcut the following:
	Backing	4 ½	Batting 80" x 80"

WOF = WIDTH OF FABRIC, RST = RIGHT SIDES TOGETHER, SNF = STITCH AND FLIP, QST = QUARTER SQUARE TRIANGLE

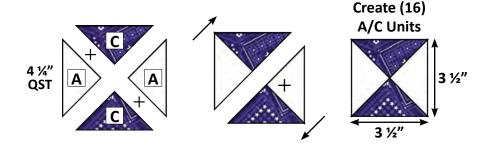
**PROJECT DISCLAIMER:** Every effort has been made to ensure that all projects are error free. All the information is presented in good faith, however, no warranty can be given nor results guaranteed. Therefore, we assume no responsibility nor damages that may occur when referring to this pattern. When errors are brought to our attention, we make every effort to correct and post a revision as soon as possible. We suggest you check **windhamfabrics.com** for pattern updates and to test the pattern prior to making the project. Test templates first, before cutting all the pieces. Free projects are not for resale.



### **PIECING INSTRUCTIONS**

### **FLAG STAR ASSEMBLY:**

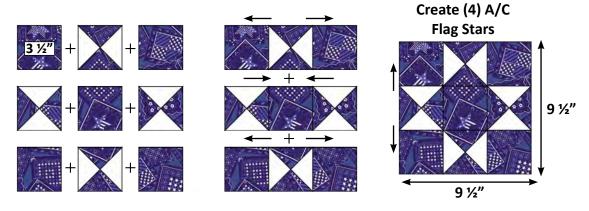
- 1. Begin Flag Star assembly by creating QST units using 4 ¼" QST. Arrange (2) 4 ½" QST from Fabrics A and C as shown. The longest edge of each triangle should create the outside edges of the QST unit.
- **2.** Sew together, pressing toward **Fabric C**.
- **3.** Once complete, trim the QST unit to measure 3 ½" x 3 ½" unfinished.
- **4.** Repeat to create (16) QST Units using **Fabrics A** and **C**.
- **5.** Repeat QST unit assembly instructions to create (32) QST Units using **Fabrics A** and **E**, and (16) QST units using **Fabrics A** and **F**. Trim all QST units to measure 3 ½" x 3 ½" unfinished.



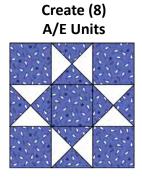


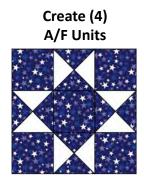


- **6.** Arrange (1) Flag Star using (4) **A/C** QST units and (5) 3 ½" **Fabric C** squares.
- **7.** Sew together as shown, pressing toward the **Fabric C** squares and outward when sewing the block together. Once complete, the Flag Star should measure 9 ½" x 9 ½" unfinished.
- 8. Repeat to create (4) Flag Stars using Fabrics A and C.



**9.** Repeat Flag Star assembly instructions to create (8) **A/E** Flag Stars and (4) **A/F** Flag Stars. All Flag Stars should measure 9 ½" x 9 ½" unfinished.

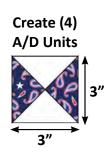


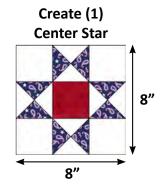




### **CENTER STAR ASSEMBLY:**

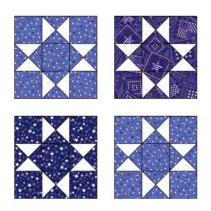
- **10.** Create (4) QST units for the Center Star using (8) 3 ¾" QST from **Fabrics A** and **D**. Trim QST units to measure 3" x 3" unfinished.
- **11.** Complete the Center Star using the QST units created in Step 10, (4) 3" **Fabric A** squares and (1) 3" **Fabric G** square. Reference diagrams in Steps 6-8 for assembly methods and pressing. Once complete, the Center Star should measure 8" x 8" unfinished.



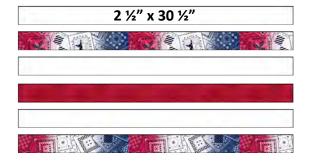


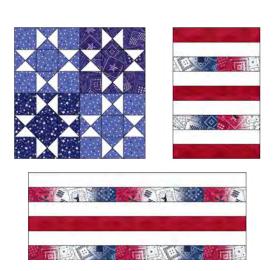
#### **FLAG BLOCK ASSEMBLY:**

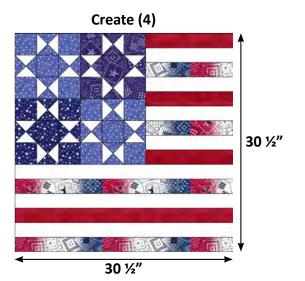
- **12.** Gather the following to create (1) Flag Block:
  - a. (1) A/C Flag Star.
  - b. (2) A/E Flag Stars.
  - c. (1) A/F Flag Star.
  - **d.** (4) 2 ½" x 12 ½" **Fabric A** strips.
  - **e.** (2) 2 ½" x 12 ½" **Fabric B** strips.
  - **f.** (3) 2 ½" x 12 ½" **Fabric G** strips.
  - **g.** (3) 2 ½" x 30 ½" **Fabric A** strips.
  - **h.** (2) 2 ½" x 30 ½" **Fabric B** strips.
  - i. (1) 2 ½" x 30 ½" **Fabric G** strip.
- **13.** Arrange the gathered pieces and sew the Flag Block together as shown. Once complete, the Flag Block should measure 30 ½" x 30 ½" unfinished.
- 14. Repeat to create (4) identical Flag Blocks.







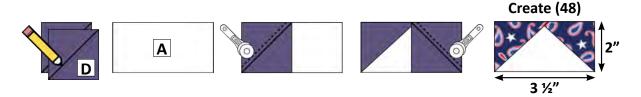




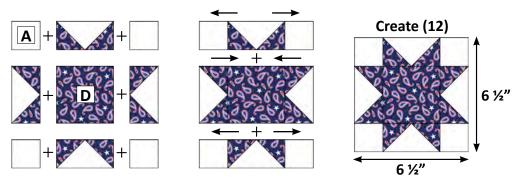


### **SIDE STAR BLOCK ASSEMBLY:**

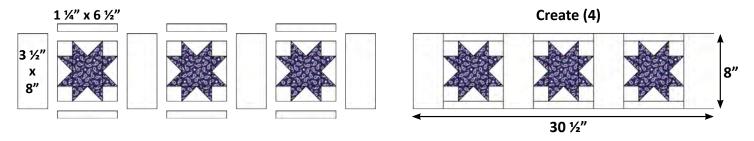
- **15.** Draw a diagonal line on the wrong side of (96) 2" **Fabric D** squares.
- **16.** Place (1) 2" **Fabric D** square onto the corner of (48) 2" x 3 ½" **Fabric A** rectangles, RST and edges aligned.
- 17. Sew along the drawn diagonal line on each square/rectangle set.
- **18.** Trim excess corner fabric to a  $\frac{1}{2}$ " and press toward the corners.
- **19.** Repeat SNF techniques to attach an additional 2" **Fabric D** square to the adjacent corner on each **Fabric A** rectangle to complete (48) flying geese units. Flying geese units should measure 2" x 3 ½" unfinished.



- **20.** Arrange (4) flying geese units, (1) 3 ½" **Fabric D** square and (4) 2" **Fabric A** squares to form a Side Star.
- **21.** Sew together as shown, pressing away from the flying geese units. Once complete, the Side Star should measure  $6 \frac{1}{2}$ " x  $6 \frac{1}{2}$ " unfinished.
- 22. Repeat to create (12) Side Stars.



- 23. Arrange (3) Side Stars, (6) 1 ¼" x 6 ½" Fabric A rectangles and (4) 3 ½" x 8" Fabric A rectangles to form a Side Star Block.
- **24.** Sew together as shown, pressing away from the Side Stars. Once complete, the Side Star Block should measure 8" x 30 ½" unfinished.
- 25. Repeat to create (4) Side Star Blocks.

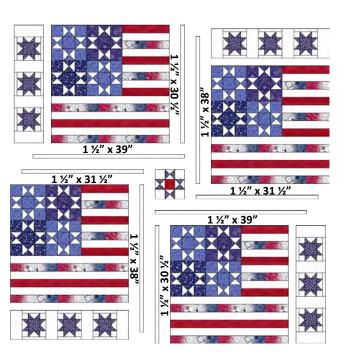


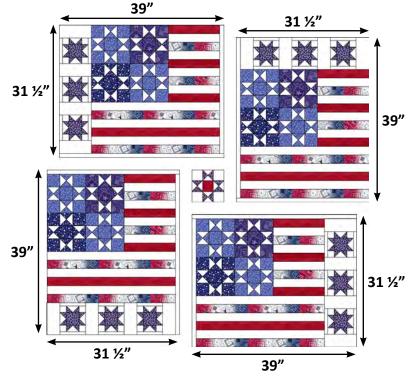


### **QUILT ASSEMBLY:**

**26.** Each of the (4) Flag Blocks, (4) Side Star Blocks and assorted 1 ½" wide **Fabric A** strips are placed around the Center Star Block as shown. Ensure that the flags are oriented correctly. Diagrams show the sizes of assorted **Fabric A** strips.

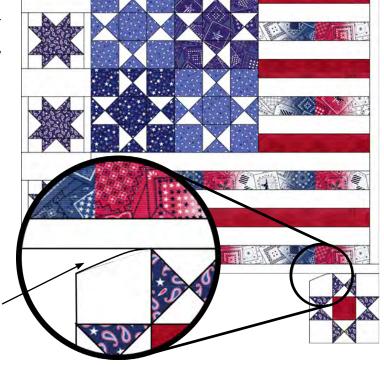
**27.** Sew (1) Side Star Block to each Flag Block, pressing away from the Flag Blocks. Then, attach the assorted **Fabric A** strips to the sides of the (4) quilt quadrants. Press toward the **Fabric A** strips. Once complete, quilt quadrants should measure 31 ½" x 39" unfinished.





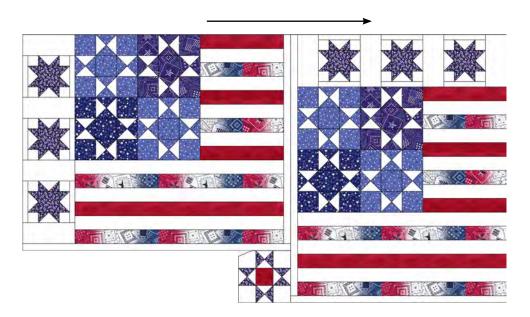
- **28.** The quilt will use a partial seam located at the top left corner of the Center Star Block in order to make the flags circulate around the Center Star Block. Begin by sewing the bottom of the top left quadrant to the top of the Center Star Block. Only sew approximately 5" before stopping. Backstitch at the beginning and end of the seam to secure. Excess fabric from the top left quadrant will be present along the left side.
- **29.** Press toward the quadrant and away from the Center Star Block.

Leave unsewn

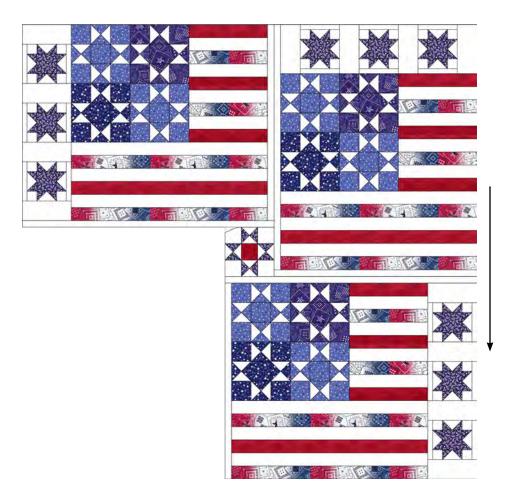




**30.** Next, pin the top right quadrant to the right side of the partial quilt. Align the top and bottom edges perfectly. Sew the entire length of the top right quadrant to the partial quilt. Press to the right.

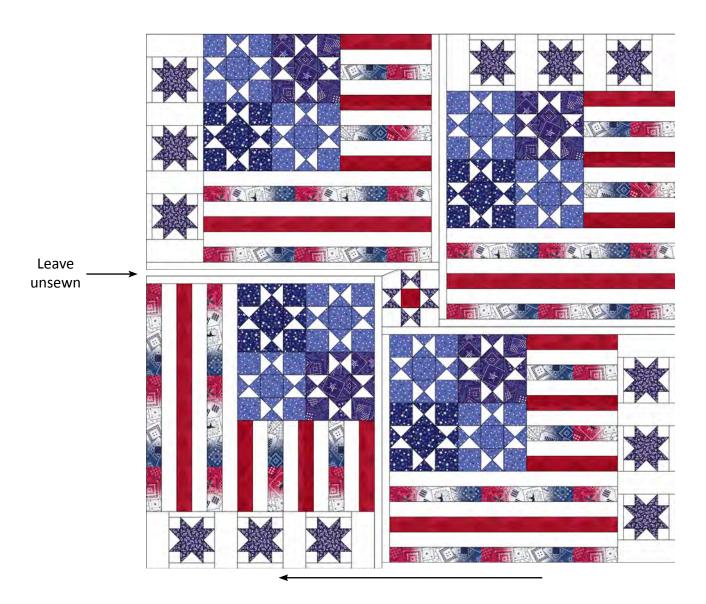


**31.** Continue by pinning the bottom right quadrant to the bottom of the partial quilt. Align the left and right edges perfectly. Sew the entire width of the bottom right quadrant to the partial quilt. Press downward.





**32.** Pin the bottom left quadrant to the left side of the partial quilt. Align the top and bottom edges perfectly. Move or pin the excess fabric from the top left quadrant out of the way in order to attach the last quadrant. Sew the entire length of the bottom left quadrant to the partial quilt. Press to the left.

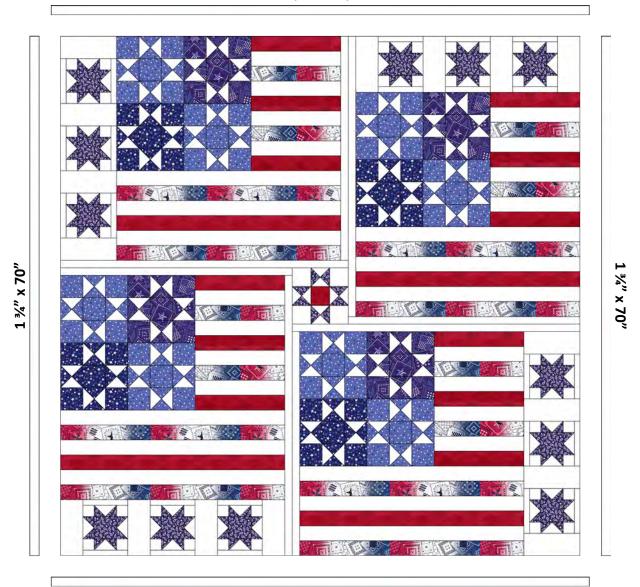


**33.** Complete the top left quadrant partial seam, sewing the remainder of the quadrant to the top of the bottom left quadrant/remainder of the quilt. Press toward the top left quadrant to complete the quilt top center. The quilt top center should measure 70" x 70" unfinished.



- **34.** Attach (1) 1 ¾" x 70" Side Border strip to either side of the quilt top center. Press outward.
- **35.** Attach (1)  $1 \frac{3}{4}$ " x 72  $\frac{1}{2}$ " Top/Bottom Border strip to the top and bottom of the quilt top center. Press outward to complete quilt assembly. The quilt should measure 72  $\frac{1}{2}$ " x 72  $\frac{1}{2}$ " unfinished.





1 ¾" x 72 ½"

### **FINISHING THE QUILT:**

- **36.** Sandwich the quilt top with batting and backing. Baste quilt layers together using your preferred method.
- 37. Quilt as desired.
- **38.** Bind quilt using (8) 2 ¼" x WOF Fabric G strips.